## VDL Industrial Products

## HT-250 Rotary valve



**HT-250 Rotary valves** are used for transferring dry powders and granulates out of filter housings, cyclones, silos and hoppers. The rotary valves can also be used for discharging dry, powdered or granulated products from a storage hopper or silo into a mixer, grinding mill, conveyor screw, dryer or cooler or, in some cases, for discharging into a pneumatic transport system. In most of the above-mentioned applications, besides serving as a discharging component, the HT-250 rotary valves also function as an air lock, to maintain a certain pressure differential in the system. The versions with Vulkollan rotorblades are suitable for use with producttemperatures up to 60°C, the versions with metal rotorblades up to 80°C and the heat resistant versions up to 200°C. Depending on the choice of drive system the rotary valve is suitable for use in a ambienttemperature up to 40°C.

### HT-250 Rotary valve

#### **FEATURES STANDARD VERSION**

Body and covers : Cast iron GG25 In- and outlet : Ø= 250 mm

Rotorconstruction : Open, with 6 or 8 chambers

Driveunit : Direct, with flexible coupling and gearmotor NORD 0,37 kW

230/400V, 50 Hz. IP55, iso F

Rotation speed : 31 rpm

Finishing : - In- and outlet painted in color RAL 3020 (red)

- Body, covers and motorconsole painted in color RAL 5009 (blue)

- Other RAL colors available at surcharge

Sealing : 6 Plastic blades, thickness 3 mm: feltring and sealring

6 Springsteel or stainless steel blades: feltring, bronze bush and sealring

8 Polyurethane blades, thickness 4 mm: bronze bush and sealring, no feltring. Rotor: heavy welded

version

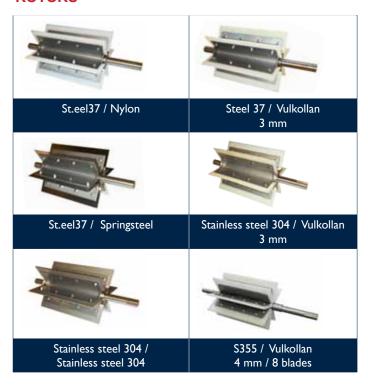
**Bearings** : Sintered bronze bearings, self-lubricating

Max. operating pressure : 5.000 Pa (500 mmWK), with 8 blades: 10.000 Pa (1.000 mmWK)

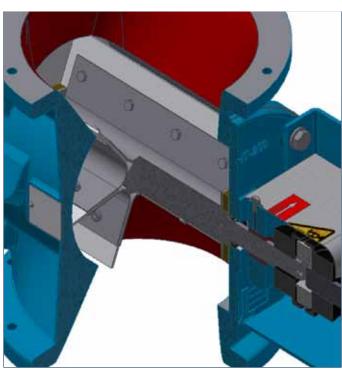
Temperature : -15° up to 60°C (with stainless steel- and springsteel: 80°C)

Capacity : ca. 7 liter / rev (100% filling)

#### **ROTORS**

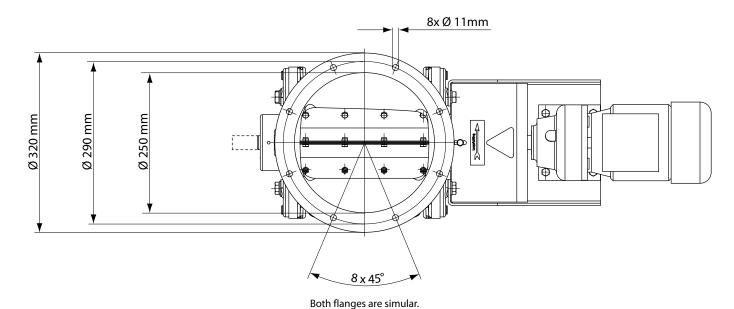


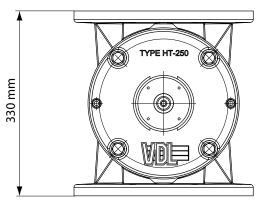
#### **PROFILE**

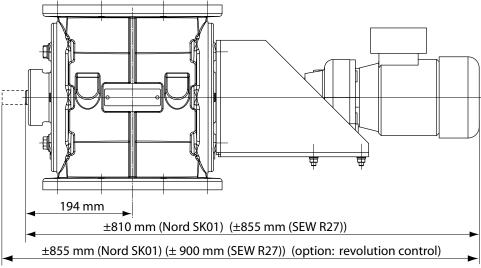


# VDL Industrial Products

## HT-250 Rotary valve







#### **OPTIONS**

















Blades

Chromium plating

Chemically nickel plated

Revolution speed

Operating switch

Gasket & flange

Isolation

